

WEBER 110 FINE SELF LEVEL PLUS



- An excellent substrate for e.g. PVC, linoleum and PU-coatings, especially for public buildings
- Low alkaline pH 10.5-11 - Protects against alkaline degradation of floor adhesives (min. 5 mm thickness) -> healthy indoor air
- Coatable in 1-3 weeks
- Nearly crack-free floors without elevations on the edge
- Self-levelling
- Certified EPD environmental product description
- The product is listed in the portal for building products that can be used in Nordic Swan Ecolabelled buildings.

ABOUT THIS PRODUCT

Pumpable, cementitious concrete floor screed for demanding commercial buildings (hospitals, offices, business premises) and residential buildings. Layer thickness 5-30 mm. For pumpable applications minimum thickness 8 mm (maximum thickness 50 mm, extends coating time).

AREA OF USE

Levelling of extensive, uneven concrete / levelling substrates indoors before installing the covering. For example, residential spaces, business premises, hospitals, offices and schools.

SUBSTRATE

The substrate must be strong enough, clean, firm and dust-free. Substrates tensile strength > 1.0 MPa. For

PRODUCT SPECIFICATION

Material consumption	approx. 1.7 kg/m ² /1 mm layer
Recommended layer thickness	5-30 mm (max. 50 mm, extends coating time), in pumpable applications minimum thickness 8 mm.
Recommended water content	4.2 l/20 kg (21% of dry weight)
Application temperature	+10...+25 °C. Optimal +15...+20 °C.
Curing time for covering	1-3 weeks depending on the layer thickness (+23 °C, 50% RH)
Curing time for pedestrian traffic	2-4 h (+23 °C, 50% RH)
Binder	Special cement mixture
Filler	Natural sand and limestone powder, grain size < 0.6 mm
Additive	Additives to improve adhesion and workability properties. Casein-free.
Compressive strength class	C 30 (EN 13813) (+23 °C, 50% RH)
Flexural strength class	F 6 (EN 13813) (+23 °C, 50% RH)
Shrinkage 28 days	< 0.4 mm/m (+23 °C, 50% RH)
Reaction to fire (for exposure situations)	A _{2-s1} (EN 13501-1)
Fire resistance classification	EI 15 requirements are met with a layer thickness of 25 mm and EI 30 requirements with a layer thickness of 35 mm.
Covering class (against ignition)	Can be used as a floor covering (protection against ignition) that replaces the K ₂₁₀ cover when the layer thickness is at least 25 mm and that replaces the K ₂₃₀ cover when the layer thickness is at least 35 mm.
Wear resistance to rolling wheel of screed material with floor coverings (RWFC)	RWFC450. Can be used in offices. (EN 13813)
Durability	Water resistant
Water vapour diffusion coefficient (μ)	10 (dry) 6 (wet) (EN 12524:2001)
The pH of the cured material	10.5-11. Low alkaline.
Thermal conductivity	1 W/mK (EN 12524:2001)
Specific thermal capacity (Cp)	1 J/(g°C) (EN 12524:2001)
Color	Grey
Storage conditions	Shelf life in sack is approx. 12 months from the date of manufacture (unopened package, dry space).
Package	20 kg sack. 1000 kg large sack. Bulk in a silo.
GTIN-codes	6415910032340 (20 kg) 6415910020132 (1000 kg) 6415910020170 (Bulk)
Certifications	CE, M1, EC1+, EPD, Key Flag Symbol

weak platforms, we recommend 120 reno product. There are separate instructions for treating the substrate, see weber MD 16 Primer product datasheet.

MIXING

The product is mixed in clean water using a Weber-app-

roved automatic mixer. A suitable amount of water is approx. 21% (of the powder's dry weight), which is equivalent to 4.2 litres / 20 kg sack. Mixing can be done using a powerful drill whisk for at least 1 minute. The water content can be increased by a maximum of 0.3 litres / 20 kg sack. Pot life in normal conditions is approx. 20 min after adding water. The temperature of the screed must be at least +10 °C. In low temperatures, use warm water (max. +35 °C). The flow properties of the screed are checked before and during pumping (further instructions from Weber). Excess water causes segregation, weakens the strength of the screed surface and slows down the drying.

WORK INSTRUCTIONS

The building must have a roof, and windows and doors must be closed. The substrate and air temperature during the levelling work and for one week after should be between +10...+25 °C. Draught on the floor surface should be avoided during levelling and for three days after the work. The relative humidity of the substrate must be <90%. The maximum width of the pumped area is 6-8 m depending on the pump power and the thickness of the screed. Wider areas are divided into sections using temporary dividers. The pumping is carried out in sections so that the new section is pumped as quickly as possible partially to the previous one. Connecting sections while casting is aided using a wide steel trowel or by "wobbling". When spreading by hand use a steel trowel. Tools must be cleaned with water immediately after use. Hardened screed is removed from the tools mechanically.

Covering time:

The screed is ready for foot traffic 2-4 hours after levelling if the room temperature is approx. +23 °C and relative humidity 50%. If necessary, the surface can be sanded and smoothed (e.g. weber 3100 Fine levelling) at earliest 2 days after levelling. The floor covering can be installed 1-3 weeks after levelling, depending on the layer thickness and the drying conditions. High moisture content of the substrate and poor drying conditions prolong the drying time. Floor covering installation must comply with humidity guidance values required by RYL and the coating manufacturer.

Movement joints:

At the structural movement joints of the substrate, the le-

velling layer is cut off, for example using an angle grinder, as soon as the levelled surface supports foot traffic. The joints are filled with elastic sealing material.

COATING

The levelled substrate can be covered with for example ceramic or stone tiles, plastic or textile carpets, vinyl tiles, cork, parquet or coated with water-soluble solvent-free epoxy paint (for example weberfloor 4736 Epoxy paint and paint priming with weberfloor 4712 Sealing epoxy - the suitability of other paints must be checked with the paint manufacturer). The substrate can be painted with water-soluble solvent-free acrylic paint (for example Teknospro Binder Plus + Teknofloor Aqua Pro - the suitability of other paints must be checked with the paint manufacturer).

weber 110 fine Self Level Plus is suitable for use as a base paint for spaces that do not require high wear resistance (e.g. outdoor storage facilities). Premises with greater wear and/or where drying time is critical the paint substrate should be made using weber 120 reno Self-Level Renovation or industrial floor screed.

Mass floors (PU, epoxy and acrylic based): The suitability of the product must be checked from the manufacturer. With acrylic products, weberfloor 4712 Sealing Epoxy should be used as a primer, unless otherwise instructed by the surface material manufacturer.

When choosing a coating, note the requirements of the coating manufacturer for the substrate. Moisture measurement and drying evaluation should be performed for the entire structure (substrate and screed) and the coating capacity should be evaluated accordingly. A base of plywood is installed on the substrate under the parquet flooring or flexible STP adhesives are used to glue them together according to the parquet manufacturer's instructions.

It is recommended to grind the screed surface before covering and coating to remove any contaminants or other substances that weaken adhesion to the substrate.

DISCLAIMER

As there are different conditions at every opportunity, Weber can not be held responsible for anything other than the information provided under the heading "Product Specification". Examples of information and circumstances, which are outside Saint-Gobain (whether

specifically stated or not) include storage, construction, processing, interoperability with other products, workmanship and local conditions.